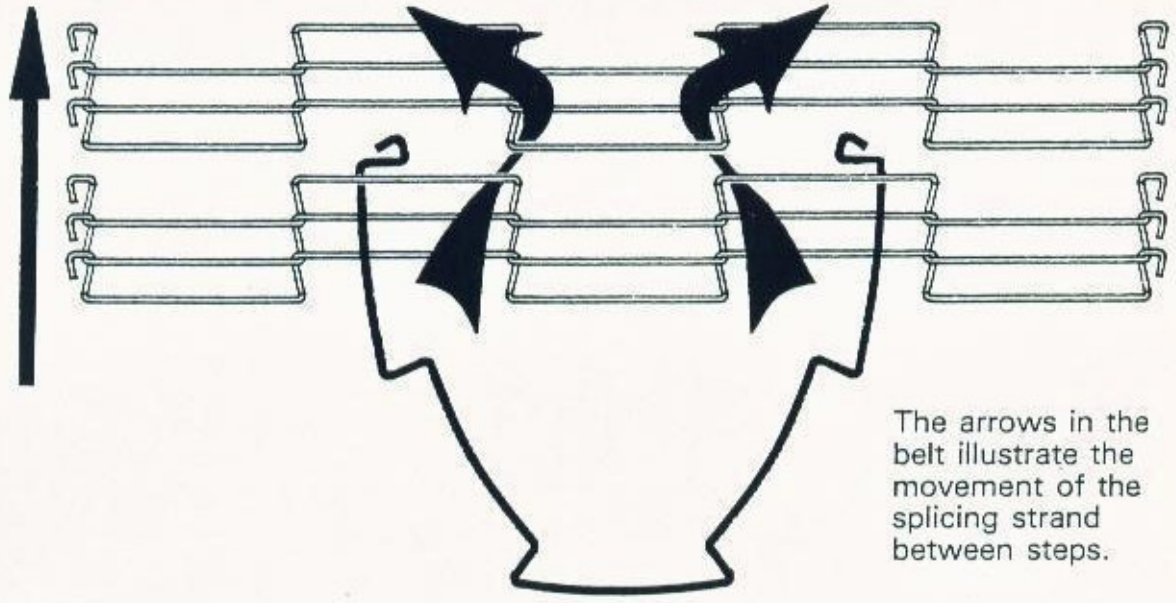


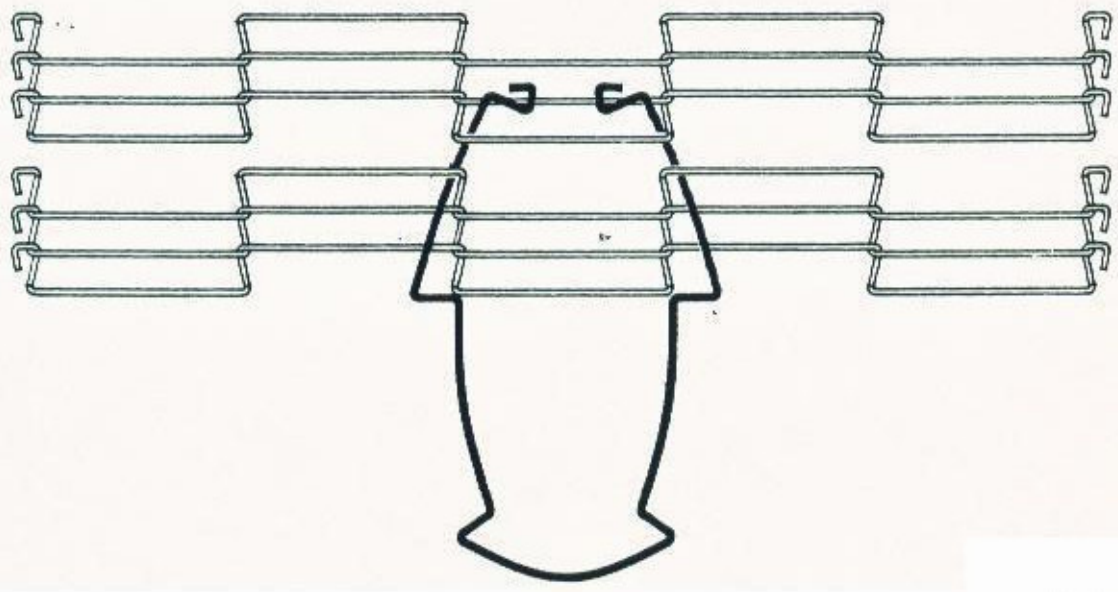
1



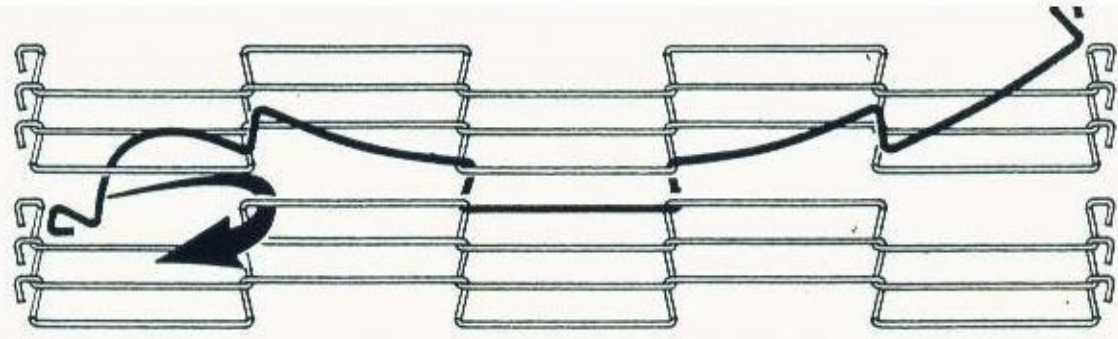
The arrows in the belt illustrate the movement of the splicing strand between steps.

When bending the splicing strand, try to limit bending to straight portions of the strand rather than in the "Z" bend area.

2

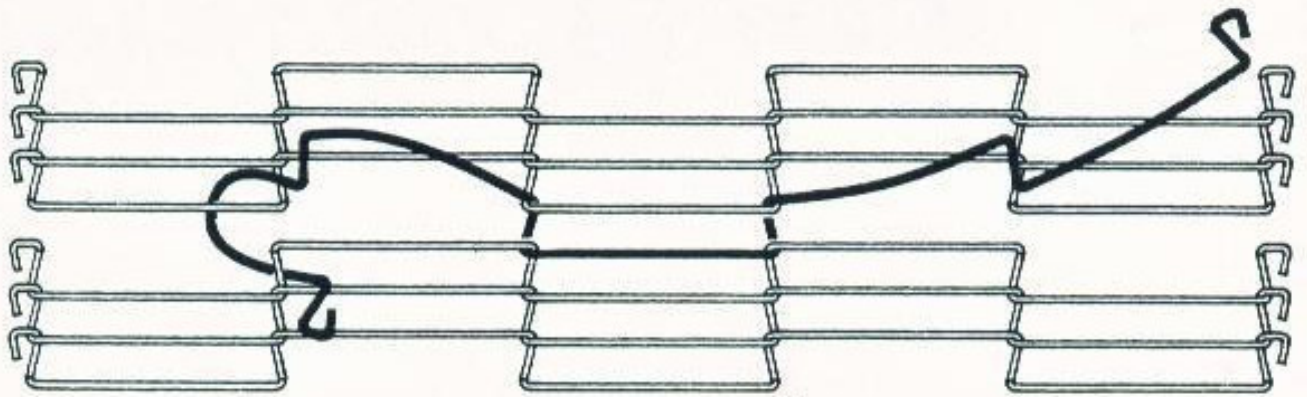


3



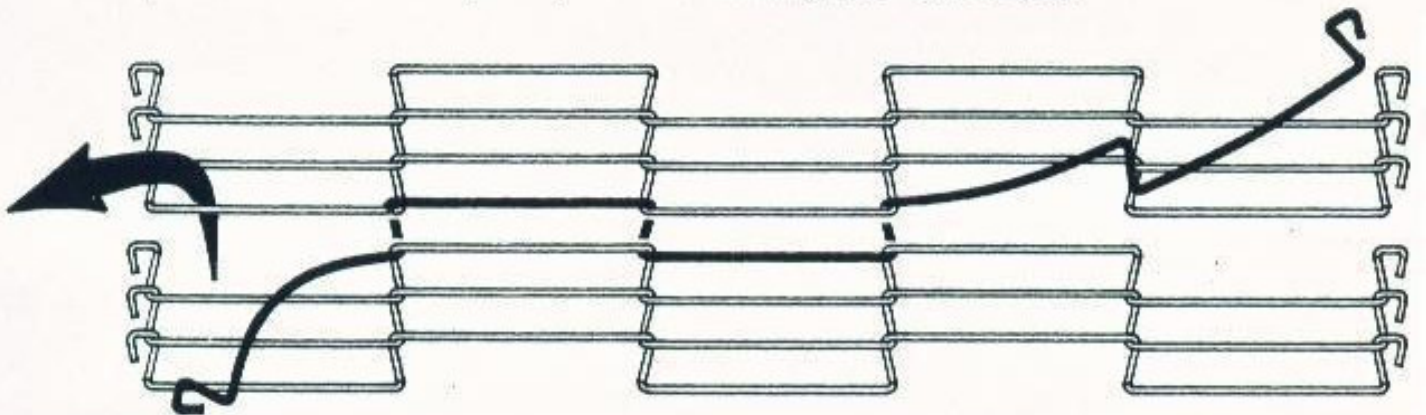
and on other side

4

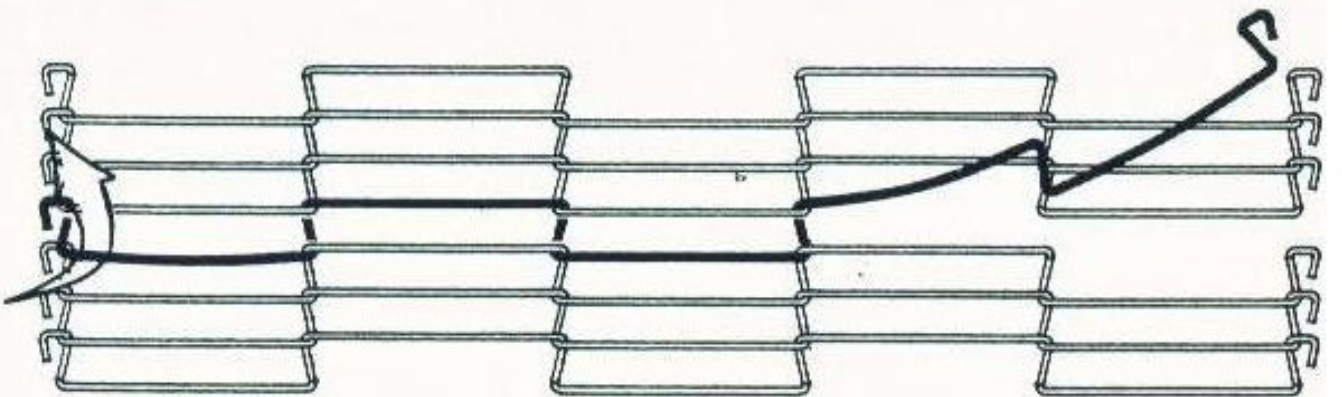


Splice one side completely before starting the other side.

5



6



After completely splicing the belt, it is advisable to go along the width of the belt straightening the spliced-in strand.

7

